This listing of claims replaces all prior versions and listings of claims in this application.

Listing of Claims:

1. (Currently amended) A dental crown formed of a thermoplastic polymer material, said crown

having a natural appearance of a vital tooth and comprising

a tooth shaped top surface and

depending flexible side surfaces extending continuously around edges of said tooth shaped top

surface and extending continuously from a tooth shaped top surface end of the dental crown to an end

opposite said tooth shaped top surface end of the dental crown,

a bend axis in at least one of said depending side surfaces,

wherein at least a part of the depending side surfaces having has an inwardly directed bottom

portion directed inwardly from said bend axis.

2. (Original) A dental crown according to claim 1, wherein said thermoplastic polymer material

comprising a polymer selected from polyacetal, polyacrylate, polymethylmethacrylate (PMMA),

polyamide, polyaryletherketone (PAEK), polyetherketone (PEK), polyetheretherketone (PEEK),

polyetherimide (PEI), polyethersulfone (PES), polysulfone (PSU), and mixtures thereof.

3. (Previously presented) A dental crown according to claim 2, wherein said polymer is a homo-

or co-polymer of acetal resin, polyetheretherketone (PEEK) or polymethylmethacrylate (PMMA).

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4. (Original) A dental crown according to claim 1, wherein said thermoplastic polymer material further comprising at least one of the following: fibers, fillers, pigments and reinforcements.

- 5. (Original) A dental crown according to claim 1, formed by injection molding.
- 6. (Previously presented) A dental crown according to claim 5, produced by a mass production injection molding method, said mass production injection molding method comprising:

providing a multi-element mold; and

employing the multi-element mold to injection mold a dental crown from a thermoplastic polymer material.

- 7. (Original) A dental crown according to claim 6, wherein said multi-element mold includes an ejector, which is being operated to eject the molded crown following opening the multi-element mold.
- 8. (Original) A dental crown according to claim 1, formed by compression molding.
- 9. (Original) A dental crown according to claim 1, formed by machining.